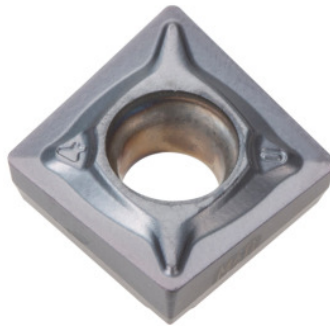


Garant

Indexable insert for turning ZCMX 130408, for "4 in 1" turning and boring tools, Grade: HBZ140

**Order data**

Order number	268444 HBZ140
GTIN	4062406392826
Item class	21K

Description**Version:**

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

Grade	HBZ140
Feed rate f when drilling	0.03 - 0.12 mm
ISO code indexable insert	ZCMX 130408
Cutting depth a_p	0.4 - 2 mm
Tool material	Carbide
Corner radius	0.8 mm
Coating	PVD
Cutting speed v_c main application	50 - 190 m/min

Feed rate f when turning	0.1 - 0.3 mm
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Main application	M
suitable for tool dia. D_c	25 mm
Type of product	Indexable insert for turning